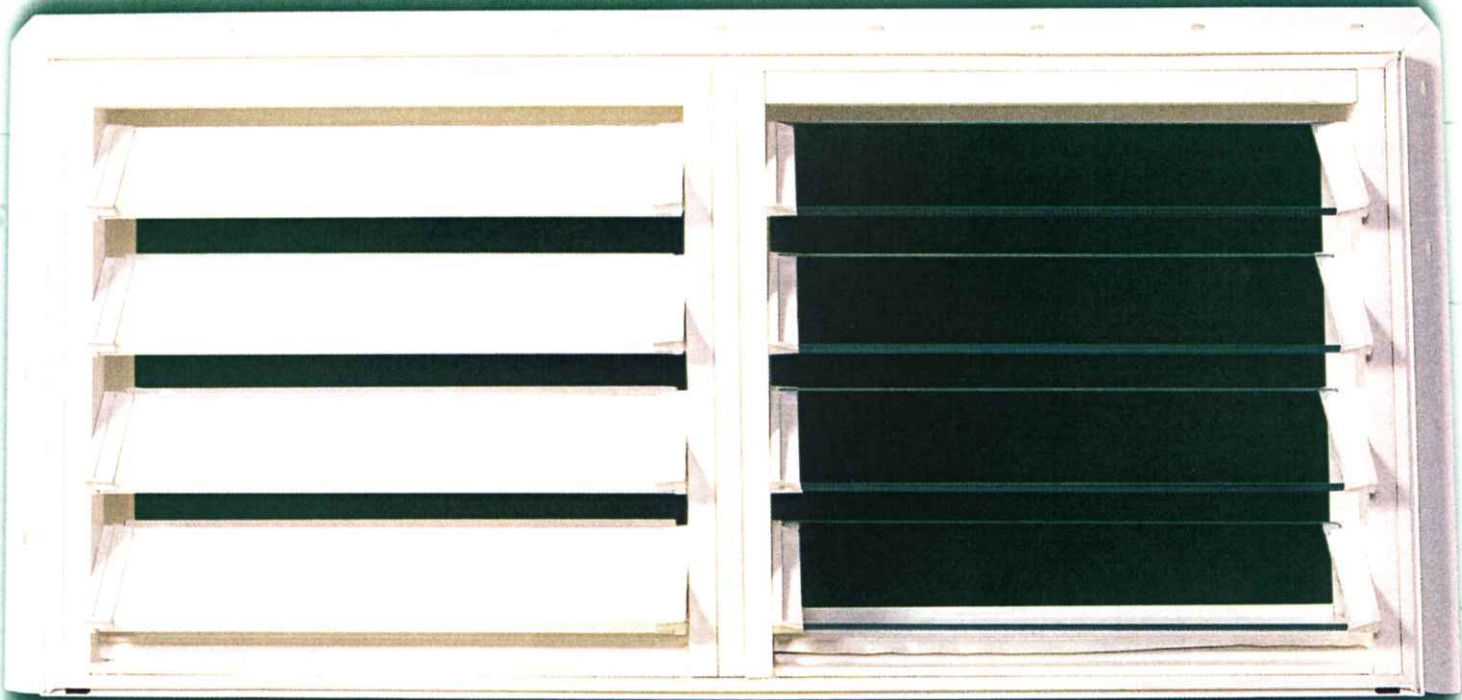


# TRADEWIND

THE TROPICAL "VINYL" WINDOW SYSTEM



4" Louvers



6" Louvers



R M A SALES CO., INC.

# TRADEWIND

## INTRODUCTION

The newest design of VINYL Louver windows is here. **TRADEWIND "VINYL" Surround Louver Windows** are appealing and durable. Our windows are weather-tight because of our unique polypropylene louver clips and concealed mechanisms. No other VINYL louver system is built stronger or looks finer than the **TRADEWIND "VINYL" Surround Louver Window System**.

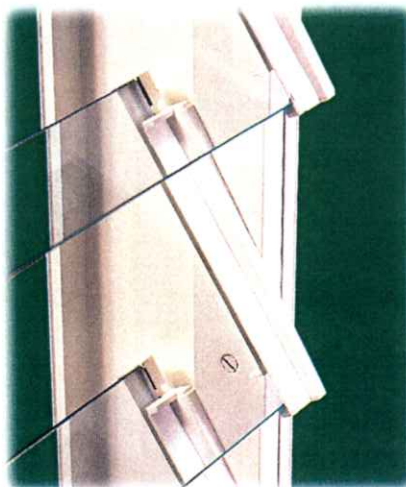
## FEATURES

- 100% Ventilation
- Solid Construction
- Conserves Energy
- 6" or 4" Louver Blades
- Easy to Clean
- Inside insect screening for easy removal
- Variety of Styles & Combinations
- Picture Window Combinations Available
- Weather-tight sealing clips, eliminates "whistling"
- Balanced design, no more windows slamming shut
- Complies with the applicable specifications of ANSI/AAMA 101-93: JR-20



*Heavy duty lever operator handles are specially constructed to permit **inside screening**. This makes it much easier to remove and clean, especially from multi-level homes and buildings.*

*Unique blade holding clips are designed to interlock one another when closed, making it weather tight. It keeps out the elements and unwanted noise. The clips are made of polypropylene which resists degradation caused by ultra violet rays.*



*Window design conceals unsightly hardware mechanisms for a clean, attractive design.*

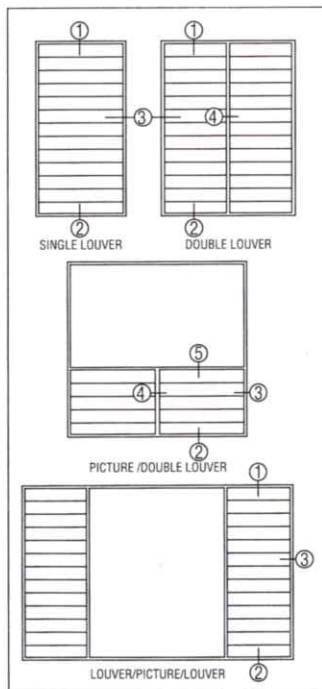
# STANDARD WINDOW SIZING TABLE (net window size, custom sizes available)

Standard Widths for both 4" and 6" VINYL Louver Windows:

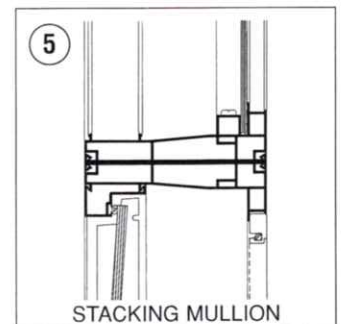
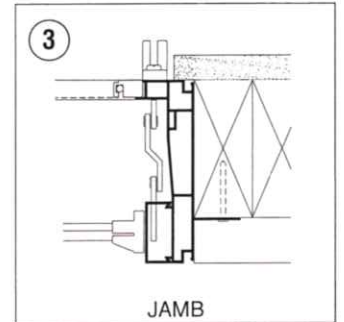
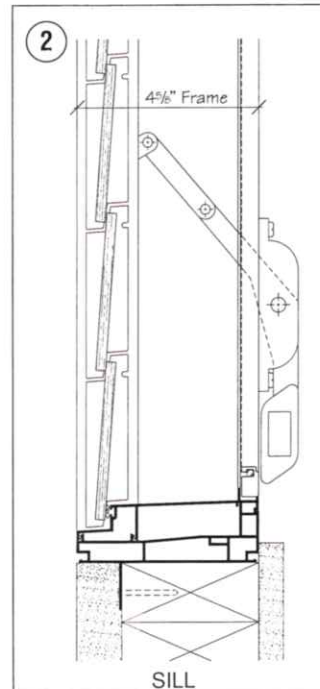
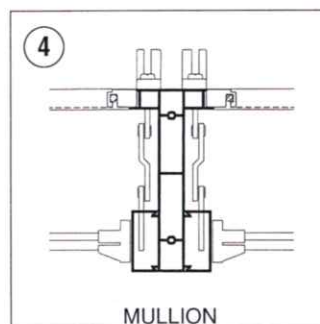
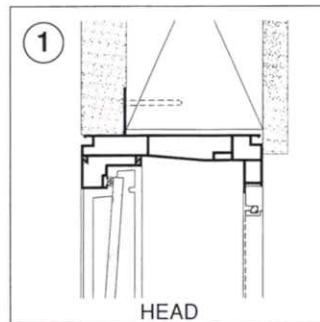
	L	L	L	L	LL	LL	LL	LLL
NOMINAL	1-6	2-0	2-6	3-0	4-0	5-0	6-0	9-0
ACTUAL WIDTH	19-1/4"	25-1/4"	31-1/4"	37-1/4"	50-1/4"	62-1/4"	74-1/4"	111-1/4"

	4" VINYL Surround" Louver Heights		6" VINYL Surround Louver Heights	
	Nominal Height	Actual Height	Nominal Height	Actual Height
<b>Single Operator</b>	1-0	13	1-0	13-1/2"
	1-6	16-1/2" 20"	1-6	19"
	2-0	23-1/2" 27"	2-0	24-1/2"
			2-6	30"
<b>Double Operators</b>	2-6	30-1/2" 34"		
	3-0	37-1/2"	3-0	35-1/2"
	3-6	41" 44-1/2"	3-6	41"
	4-0	48	4-0	46-1/2" 52" 57-1/2"
<b>Triple Operators</b>	4-6	51-1/2"		
	5-0	55" 58-1/2"	5-0	57-1/2" 63"
	5-6	62" 65-1/2"	5-6	68-1/2"
	6-0	69" 72-1/2"	6-0	74" 79-1/2"
	6-6	76"	7-0	85"
<b>Quadruple Operators</b>		79-1/2"		
<b>Recommended Rough Opening</b>	Block Frame, add 1/4" to actual width and height. Nail-on-Frame, add 1/2" to actual width and height.			

## WINDOW TYPES



## WINDOW DETAILS



# SPECIFICATIONS

**Materials:** TRADEWIND "VINYL" Surround Louver Windows are made of heavy duty, multi-chambered vinyl extrusions with commercial quality compounds that are environmentally safe and contain no heavy metals. All extrusions are impact resistant, exterior grade P.V.C. (polyvinyl chloride). Vinyl materials will not flake, chip, corrode or rot and will not readily conduct heat or cold. All extrusions are ASTM and AAMA certified.

**Construction:** Frame members shall be accurately miter cut, fusion-welded for maximum strength and water-tight construction. All other parts shall be accurately notched and cut to ensure a tight proper assembly with frame.

**Louvers:** Choose from the following:

Size	Material
4" Louver	PVC, Redwood or Glass – Clear, Obscure, Bronze or Gray
6" Louver	Redwood or Glass – Clear, Obscure, Bronze or Gray

**Louver Clips:** Louver holding clips are made out of molded polypropylene and stabilized to resist ultra violet degradation. Pivot bearings are forged from aluminum alloys.

**Insect Screens:** 3/4" x 7/16" INTERIOR Screen Frames easily removable for cleaning from inside of home. Choice of White SheerWeave, White Phifertex or 18 x 16 Charcoal Fiberglass screencloth.

**Operator Handle:** Lever Cam type.

**Finishes:** Extruded White. ALMOND available by special order.

**Installation:** Windows shall be installed level, plumb and square without distortion. Louver blades shall be cut to exact lengths and be installed without forcing louver blades into clips. Window units shall be properly caulked according to proper window installation practice. After installation, care should be taken to protect the windows during remaining construction. Upon completion of construction, the window shall be cleaned with non-abrasive agents.

**Guarantee:** TRADEWIND "VINYL" Surround Louver Windows are guaranteed against defects in workmanship and materials for a period of two years from the date of purchase. All returns must be authorized by RMA Sales and, upon acceptance, they will be replaced or repaired free of charge. This guarantee will not be honored if the window has been subjected to improper installation, storage, neglect or handling.

Authorized Dealer:



## R M A SALES CO., INC.

Founded in 1961 by Robert and Vivian Arakawa, RMA Sales has for 40 years, carefully expanded its lines with quality products available through leading window, hardware and building material dealers.



*Our spacious facility and warehouse gives us the ability to meet our customers' needs.*